



## GRAYMONT

# QUALITY LIME & STONE PRODUCTS THAT IMPROVE YOUR WORLD

Graymont is a family-owned company that has been in the lime business for over 50 years. The company produces such products as high calcium and dolomitic quicklime, value-added quicklime products—such as specialty hydrates and precipitated calcium carbonates—and is in the aggregate and pulverized limestone business.

The process of producing each of these products begins with high-quality limestone. To make quicklime, the stone is mined and then heated to convert the raw stone into calcium oxide, otherwise known as quicklime. Graymont is the third largest producer of quicklime in North America, with operations in Canada from New Brunswick to

British Columbia. In the United States, Graymont production facilities are in Ohio, Pennsylvania, Wisconsin, Washington, Oregon, Montana, Utah and Nevada. Since 1989, Graymont has built close to 2.8 million tons of new state-of-the-art capacity and remains committed to adding new capacity to meet market demand. The company utilizes a network of rail and truck terminals in order to serve a geographic region well beyond the locations listed above. Graymont's Cricket Mountain plant, located south of Delta in central Utah, is a good example. This plant regularly ships quicklime throughout the western US, into western Canada and, at times, as far away as the east coast. In addition to Graymont's lime interests,

Graymont Materials, located in upstate New York and the province of Quebec, provides construction stone, sand and gravel, asphalt products and ready mix concrete for the infrastructure and general construction needs of the area.

In 2003, Graymont partnered with Grupo Calidra, the largest lime producer in Mexico, with seventeen production sites in Mexico and one in Honduras. The company, like Graymont, is privately held and has more than 90 years of continuous experience in the lime and limestone industries. Calidra mines some of the highest quality limestone deposits in Mexico.

Graymont and Calidra share a strong commitment to their customers. Both companies have successfully demonstrated a solid history of growth while securing extensive, high-quality stone reserves, ensuring a solid position for many years to come while maintaining a long-term perspective on business.

#### WHO BUYS LIME?

Graymont sells lime and lime products into a variety of markets. An example of a specific application includes removing SO<sub>2</sub> from the gas stream of coal-burning power plants which prevents acid rain. Another common application is precious metal mining where lime helps neutralize the acid used to separate the desired metals-such as gold, copper and zinc-from the mined ore. Additional markets include steel production, the pulp and paper industry, water and wastewater treatment, road construction, roofing

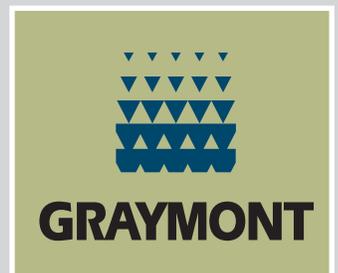
shingles, animal feed-stock and fruit storage. Lime is integral in the process of making a wide variety of products that most people use every day.

#### SUSTAINABLE GROWTH & A COMMITMENT TO WORLD CLASS PERFORMANCE

Graymont is fully committed to responsibly meeting society's needs for quality lime and stone products through high levels of social, economic and environmental performance. To accomplish such a goal, Graymont is implementing an all-encompassing performance system designed to elevate the company to a performance level best described as world-class. Aspects include a universal prioritization of safety, an expanded plant-by-plant quality management system that includes detailed attention to both quality and customer specifications, developing and maintaining positive relationships with our neighbors and the continuation of an unwavering dedication to our environmental performance.

This company-wide initiative will take several months to fully implement. This is a significant commitment and reflects Graymont's desire to invest in their personnel at every level. The company believes that success will be achieved when every employee recognizes the value of their decisions and the impact they have on Graymont's goal of being a world-class company.

For more information about Graymont, please visit their website: [www.graymont.com](http://www.graymont.com). ✨





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QUALITY LIME & STONE PRODUCTS  
THAT IMPROVE YOUR WORLD

*Serving the mining industry for over 50 years,  
responsibly meeting society's needs for quality lime and stone products.*

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[www.graymont.com](http://www.graymont.com)

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